

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : A61L 31/00, 27/00, C08J 5/18	A1	(11) International Publication Number: WO 96/22115
		(43) International Publication Date: 25 July 1996 (25.07.96)
<p>(21) International Application Number: PCT/EP96/00160</p> <p>(22) International Filing Date: 16 January 1996 (16.01.96)</p> <p>(30) Priority Data: 195 01 067.1 16 January 1995 (16.01.95) DE</p> <p>(71) Applicant (for all designated States except US): BAXTER INTERNATIONAL INC. [US/US]; One Baxter Parkway, Deerfield, IL 60015-4633 (US).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): DELMOTTE, Yves [BE/BE]; 36, rue de la Fontaine, B-7333 Terre (BE). KRACK, Geneviève [BE/BE]; 210, rue de Loncée, B-5030 Gembloux (BE).</p> <p>(74) Agents: BARDEHLE, Heinz et al.; Galileiplatz 1, D-81679 München (DE).</p>		<p>(81) Designated States: AU, CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</p>
(54) Title: SELF-SUPPORTING SHEET-LIKE MATERIAL OF CROSS-LINKED FIBRIN FOR PREVENTING POST OPERATIVE ADHESIONS		
<p>(57) Abstract</p> <p>The self-supporting sheet-like material of cross-linked fibrin has a regular pore size. It is used as a bio-mechanical barrier for the treatment of internal traumatic lesions, in particular for the prevention of adhesion formation as post-operative complication. In the course of this it can be used either alone or in combination with a fibrin glue acting as a haemostatic agent. Since the material in terms of its composition and general structure is similar to endogenous products, it has, inter alia, an excellent bio-compatibility, bio-degradability and bio-resorbability.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

5

10 **SELF-SUPPORTING SHEET-LIKE MATERIAL OF CROSS-LINKED FIBRIN FOR PREVENTING POST-OPERATIVE ADHESIONS.**

15

The invention relates to a self-supporting sheet-like material of cross-linked fibrin and to processes for making said material. The invention also relates to the use of said material and of fibrin glues/sealants for
20 the treatment of internal traumatic lesions, particularly for the prevention of post-operative adhesion formation.

One of the major problems in intra-abdominal surgery is the avoidance of post-operative adhesions. It is well-known that adhesions contribute to
25 pain, immobility, retarded wound healing, and in particular to intestinal obstruction which even may be life-threatening. In the field of gynecological surgery, post-surgical adhesions involving female reproductive organs may result in infertility.

30 Each surgical procedure necessarily produces a wound such as in laparoscopy, where the abdominal wall is opened for an inspection of the abdominal cavity. Physiologically, the process of wound closure then starts when bleeding ceases upon formation of a haemostatic clot at the places, where blood vessels are injured. The clot, at first comprising mainly
35 platelets, is solidified by a fibrin network resulting from the activation of an enzyme cascade involving thrombin, factor XIII and calcium. Further steps on the way to the sealing of the wound are retraction of the

haemostatic clot, invasion of various cell types including fibroblasts into the wound area and eventually the lysis of the fibrin network. Adhesions are thought to be formed when the fibrin clot covering an injury comes into contact with an adjacent surface and the new connective tissue produced by the fibroblasts "glues" the two surfaces together.

The problems associated with adhesions often require a further operative procedure for removing/lysing the adhesions, called adhesiolysis, which, like the first operation, principally bears the risk that adhesions are caused. Accordingly, the prevention of adhesion formation is mandatory. Among the different approaches for prevention of adhesion formation, one involves the use of materials as a physical or bio-mechanical barrier for the separation or isolation of traumatized tissues during the healing process. Both synthetic materials and natural materials have been used as a barrier to adhesion formation. Permanent, inert implants like Gore-Tex surgical membranes consisting of expanded polytetrafluoroethylene (PTFE) generally require a second operative procedure to remove them, while others such as surgical membranes of oxidized regenerated cellulose ultimately leading to adhesion formation (A.F. Haney and E. Doty, *Fertility and Sterility* 60, 550 - 558, 1993). Other barrier materials that have been proposed for the prevention of adhesions include elastin-derived bioelastic matrixes (D.W. Urry et al., *Mat. Res. Soc. Symp. Proc.* 292, 1993) and mucopolysaccharide films (T. Matsuda et al., *ASAIO Journal* 38, M 154 - 157, 1992). However, complete prevention of adhesion formation using these two latter materials has not been reported so far.

On the other hand, (fluid) fibrin sealants/glues are well-known in the art for use in haemostasis, tissue sealing and wound healing and have been

commercially available for more than a decade. Fibrin glues imitate the last step of the coagulation cascade and are usually commercialized as kits comprising two main components. The first component is a solution comprising fibrinogen and factor XIII, while the second component is a thrombin-calcium solution. After mixing of components, the fibrinogen is proteolytically cleaved by thrombin and thus converted into fibrin monomers. In the presence of calcium, Factor XIII is also cleaved by thrombin into its activated form (FXIIIa). FXIIIa cross-links the fibrin monomers to a three-dimensional network commonly called "Fibrin Gel". In order to avoid that a premature coagulation prevents/impairs the application of the fibrin glue, the two components are either mixed by means of special devices immediately before application to the recipient surface or directly *in situ*. Thus, the polymerization/gelation step is exclusively performed *in situ*.

Since the "Fibrin Gel" resulting from the application of fibrin glues is an optimal substrate for the ingrowth of fibroblasts and their subsequent elaboration of connective tissue substances, fibrin glues have generally been considered to have adhesion-promoting rather than anti-adhesive properties.

It has now surprisingly been found that a self-supporting sheet-like material of cross-linked fibrin can be used as a bio-mechanical barrier in the treatment of internal traumatic lesions, particularly for the prevention of adhesion formation as a post-operative complication. To that end, those of skill in the art will recognize that the bio-mechanical barrier is generally useful in all fields of surgery. Examples, which are not intended to be limiting, include obstetrics and gynaecology, abdominal surgery, orthopedic surgery, ocular surgery and cardiovascular surgery. Normally, the barrier is in the form of a film which, upon external preparation, is

placed during the surgical procedure over one or between two surgically traumatized surfaces to isolate it and separate them, respectively, and to allow independent healing without the formation of adhesions.

- 5 In accordance with this invention, a self-supporting sheet-like material of cross-linked fibrin is provided as is defined in the claims. Furthermore, processes for the preparation of said material as defined in the claims are also provided. In still another aspect of the present invention, the use of said material in medicine and/or veterinary medicine is provided.
- 10 In addition, the use of said material for the preparation of a medicament for the treatment of internal traumatic lesions as defined in the claims is provided. In a further aspect of the present invention, a combined use of a first fibrin glue acting as a haemostatic agent and of a second fibrin glue acting as a bio-mechanical barrier for the preparation
- 15 of a medicament for the treatment of internal traumatic lesions as defined in the claims is provided. Further embodiments of the invention are also defined in the claims.

For the sake of convenience, the term "*fibrin film*" is used in the following to refer to a self-supporting sheet-like material of cross-linked fibrin.

20 For the purposes of the invention, the fibrin film is composed of the same constituents as the fibrin glues on the market, i.e. mainly fibrinogen, thrombin, factor XIII and calcium.

- 25 Particularly advantageous is that the fibrin film does not considerably slip or move upon placement so that no fastening, like sutures, are required in the course of surgery. Due to its inherent mechanical properties, the fibrin film allows a tight cover over the traumatized tissue. Moreover, the fibrin film in terms of its composition and general structure is
- 30 similar to the natural products formed upon injury in the human or

animal body and, thus, they fulfill prime requirements an ideal surgical membrane would have, such as superior biocompatibility, biodegradability and bioresorbability. As a result and by marked contrast to barriers of inert materials like expanded PTFE, a bio-mechanical barrier made of
5 fibrin disappears 'by itself' after exerting its function so that no second surgical procedure for removal is required; in the animal model (rat) described below this usually occurs within ten days after the application of the fibrin film. Furthermore, it is appreciated that the fibrin film does not provoke any major side effects to the body.

10

In accordance with preferred embodiments of the invention, a self-supporting sheet-like material of cross-linked fibrin is provided, wherein said material has a regular pore size. The fibrin film of the invention has a
15 dense, regular and homogenous structure within its entire volume as shown by Scanning Electron Microscopy (SEM). The pore size of the fibrin film is 'regular' in the sense of varying only in a range of a few micrometers. It has been found that such a fibrin film is particularly effective in preventing adhesion formation.

20 On the other hand, according to experiments by the inventors, fibrin films having a more open or even irregular or non-homogenous structure including larger holes are not effective in this respect. Without being bound to a theory, this may be explained as follows. Such foam-, sponge- or fleece-like structures may allow the retention of blood set
25 free during surgery and may further allow the ingrowth of fibroblasts, thus promoting endogenous fibrin formation accompanied by adhesion formation. Accordingly, such fibrin films, in particular in their dry state, may be useful in haemostasis to soak up the exudate of the injury. However, in anti-adhesion therapy, non-haemostatic fibrin films with non-
30 adhesive properties are generally desired.

The fibrin film of the invention is insoluble in water and in the wet form may contain up to 92% by weight of water. Irrespective of being in hydrated (wet) or rehydrated state (e.g. after a previous drying step for storing), this fibrin film has a high mechanical strength, is by itself
5 self-supporting and is yet soft. Thus, the fibrin film of the invention is easy to handle allows cutting, rolling and also suturing, if required. The self-supporting property of the fibrin film is reinforced by drying. The dry form of the fibrin film may be commercialized as part of a kit and is then to be rehydrated before use in surgery with appropriate solutions
10 of e.g. water, calcium chloride, but also buffered solutions containing drugs.

Preferably, for the purposes of the present invention in certain embodiments, the pore size of the barrier material is below about $5\mu\text{m}$, preferably below about $1\mu\text{m}$, to prevent fibroblasts from intruding or penetrating.
15 ing. As noted above, in the course of normal wound closure, fibroblasts migrate into the fibrin clot network and the developing granulation tissue, where they produce i.a. collagen and thus contribute to the ultimate formation of a scar tissue. In order to avoid that the substances
20 produced by the fibroblasts contribute to glue, an injured surface and an adjacent surface or two injured surfaces together, the inventors propose to isolate or separate the injured surface(s) by using fibrin barrier material having a pore size, preferably a 'regular' pore size in the sense of the present invention, of below $5\mu\text{m}$, preferably of below $4\mu\text{m}$,
25 preferably of below $3\mu\text{m}$, preferably of below $2\mu\text{m}$ and most preferably of below $1\mu\text{m}$. In fact, experiments by the inventors described below demonstrate that by using such barriers the formation of adhesions can be prevented completely.

Usually, fibrin film in accordance with the invention is made of a single layer which, for the purpose of preventing adhesion formation, has a closed structure, but may also have an open structure for other applications. Moreover, the inventors propose a fibrin film comprising two or
5 more layers. At least one layer, either as an outer layer or an intermediate layer, should have a closed structure ensuring the rigidity and/or the barrier function of the multi-layered fibrin film, whereas other layers having a open structure may work as a drug delivery system.

10 In preferred embodiments, the thickness of the fibrin barrier material is at least 20 μm when the barrier is in the wet state. Preferably the thickness is about 20 - 2000 μm , and most preferably up to 5000 μm , although it is believed that even material with a thickness of less than 20 μm may be suitable for the purposes of the invention.

15

In still further embodiments of the present invention, the fibrin film further comprises less than 5% by weight of fibrinogen, preferably less than 4% by weight of fibrinogen, preferably less than 3% by weight of fibrinogen, preferably less than 2% by weight of fibrinogen, and most
20 preferably less than 1% by weight of fibrinogen, in terms of the total dry weight of the fibrinogen plus fibrin each time. The fibrin film of the invention is usually made by catalytic conversion of fibrinogen to fibrin. Generally speaking, the lower the amount of residual fibrinogen, the better the non-adhesive properties of the fibrin film, since fibrinogen *in*
25 *vivo* may promote fibrin formation and thus adhesion formation. Ideally, the fibrinogen to fibrin conversion should be complete, i.e., the fibrin film contains no residual fibrinogen. For the purpose of determining the fibrin and the fibrinogen content of the fibrin film, the methods of SDS-Page (SDS-Gelelectrophoresis) may be used.

30

It is preferred in certain embodiments that the fibrin film further comprises one or more disinfectants, preferably methylene blue, and/or one or more drugs selected from antibiotics, fibrinolytic agents and biological response modifiers, in particular cytokines and wound repair promoters, preferably in an amount up to 1% by weight in terms of the total dry weight of fibrin plus fibrinogen. Examples of fibrinolytic agents include t-PA, μ -PA, streptokinase, staphylokinase, plasminogen and the like. These compounds promote fibrinolysis and thus can be used for controlling the rate of the degradation of the fibrin film *in vivo*. The term "biological response modifiers" is meant to refer to substances which are involved in modifying a biological response, such as wound repair, in a manner which enhances the desired therapeutic effect. Examples include cytokines, growth factors and the like. Due to its intrinsic mechanical properties, the fibrin film of the invention does not require any additional cross-linking agent which may exert any toxic effects to the human or animal body.

The present invention is also concerned with processes of preparing a self-supporting sheet-like material of cross-linked fibrin, which processes are defined in the claims.

Accordingly, in certain embodiments of the invention, a process of preparing a self-supporting sheet-like material of cross-linked fibrin is provided, which process comprises the steps of:

- (a) simultaneously mixing a stream of a first, fibrinogen-containing solution with a stream of a second, thrombin-containing solution;
- (b) applying the obtained mixture to a solid support; and
- (c) incubating the mixture to form the desired material.

In order to obtain a mixture as homogenous as possible (and thus a homogenous final product) in step (a), a stream of a first, fibrinogen-containing solution is simultaneously mixed with a stream of a second, thrombin-containing-solution. The first and/or the second solution may
5 further comprise disinfectants and/or drugs selected from antibiotics, fibrinolytic agents and biological response modifiers, in particular cytokines and wound repair promoters. Preferably, equal volumes of the first and the second solution are mixed. In case the different volumes of the first and the second solution should be simultaneously mixed, it will
10 be known in the art which measures have to be taken in order to ensure that a homogenous mixture is obtained.

Those of skill in the art will readily recognize that the mixing in step (a) can be performed using commercially available dual syringe devices.
15 A suitable commercial product is e.g. DUPLOJECT® of IMMUNO in Heidelberg, Germany. Accordingly, the two solutions are separately filled into the two syringes being held together by a Y-piece. The solutions are mixed at the end of the Y-piece, when the contents of the syringe are expressed. Alternatively, suitable spraying devices known in the art may
20 be used. The resulting mixture is spread over the surface of a solid support, for example a petri dish and the like, which is tilted to cover the entire surface as far as possible before the formation of the three-dimensional fibrin network starts. Using this preparation mode, fibrin films made with low concentrations of thrombin can easily be obtained.
25 With higher concentrations of thrombin, a faster clotting time and thus a rapidly increasing viscosity of the mixture are observed as main limitations for the mixing procedure described above. Accordingly, for higher thrombin concentrations, care has to be taken that the mixture formed in accordance with step (a) is uniformly distributed over the surface of

the solid support from the beginning, so as to yield a homogenous final product in step (c).

Step (c) preferably requires that the mixture applied to the solid support
5 is allowed to set completely, i.e., a conversion of fibrinogen to fibrin as complete as possible is obtained. Preferably, completion of the conversion of fibrinogen to fibrin is achieved by incubation of the solid support at the physiological temperature, i.e., 37 °C, for 1 - 200 minutes. It will be appreciated that the incubation may also be extended up to 24 hours
10 and more. In this respect it is noted that the invention shall also cover those products, where the fibrinogen to fibrin conversion has not reached completion.

The components of the first and second solution can be prepared from
15 plasma by conventional precipitation and purification steps. When the patient to be treated is a human being, human plasma will be preferred. The source of the plasma may be either pooled donor blood and single donor blood obtainable from blood centers, respectively. Care should be taken that state of the art controls are performed to detect viral contamination.
20 During the process of manufacturing, the products may be sterilized by standard techniques as well. In order to avoid any risk of contamination, the components could be prepared from pre-operative autologous blood donation. It will be understood that the components of the first or the second solution or their functional analogues may also be
25 prepared by using the methods of molecular genetics.

Conveniently, in the light of the present disclosure, commercially available two-component fibrin glue kits may be used for the preparation of the fibrin film of the present invention. The required constituents are
30 usually contained in the kits in the form of dry concentrates and have

to be reconstituted as per the technical data sheet provided with the respective kit. The desired thrombin concentration is prepared by diluting an aliquot of the reconstituted thrombin solution with sterile calcium chloride solution, preferably 20 mM calcium chloride.

5

The inventors propose that the fibrin film of the invention may also be obtained from one vial containing all the required components, where the catalytic agents for the fibrinogen-fibrin conversion and the cross-linking of soluble fibrin, respectively, are inactivated and the polymer-
10 ization is only started by induction through a change in pH, ionic strength, light and the like after the content of said vial had been applied to the solid support. By way of example, photo-sensitive inhibitors of thrombin and thrombin-like molecules could be used for this purpose. The fibrin film of the invention may also be prepared in
15 accordance with Copley and Luchini, (*Life Sciences* 3, 1293 - 1305, 1964) and Sasaki et al. (*Science* 152, 1069 - 1071, 1966) by starting from soluble fibrinogen-fibrin monomer complexes precipitated in the cold, redissolved at high temperature and which are then cross-linked with F XIII and calcium.

20

In accordance with the invention, the first solution preferably contains fibrinogen and factor XIII (10 - 40 IU/ml). The concentration of fibrinogen is expressed as the total protein concentration (about 90 - 140 g/l) and the percentage of clottable protein comprised therein. The inventors
25 prefer the percentage of clottable protein to be at least 80% and preferably equal to or greater than 90%. Of course, those of skill in the art will recognize that a variety of other constituents may be included in the first solution, for example albumin, plasminogen and tensides. The second solution preferably comprises 1 - 300 IU/ml thrombin or more than 300
30 IU/ml thrombin (depending on the desired biophysical parameters of the

material to be obtained) and calcium in a concentration of up to 45 mM. For simplification, the thrombin concentration normally given in IU/ml, will in the following frequently be indicated in IU, in particular in the Tables.

5

As an alternative, in particular for the purpose of preparing a fibrin film with a higher concentration of thrombin, the inventors propose a process comprising the steps of:

- 10 (a) applying a first, aqueous, fibrinogen-containing solution onto a solid support;
- (b) removing the water until dryness while forming a sheet-like fibrinogen material;
- 15 (c) applying to the sheet-like fibrinogen material a second, thrombin-containing solution; and
- (d) incubating to form the desired material.

20

Whereas the specific steps of this process differ from those of the previously described process for the preparation of a fibrin film, the same first and second solutions may be used. In a preferred embodiment of said process, equal volumes of the first and the second solution are
25 used in steps (a) and (c).

In order to obtain a final product having a regular thickness and a homogenous structure the first, aqueous, fibrinogen-containing solution should be uniformly distributed over the entire solid support. Step (b)
30 requires that the solvent of the first solution, i.e. water, is removed until dryness in order to obtain a sheet-like fibrinogen material. Preferably, removal of water is performed by air drying, freeze drying, or drying

under increased temperature and/or reduced pressure. The obtained sheet-like fibrinogen material has microcavities as shown by SEM and, thus, a high absorptive capacity for fluids. Said material is converted into a self-supporting sheet-like material of cross-linked fibrin upon rehydration by means of the addition of a second, thrombin-containing solution, which optionally comprises disinfectants and/or drugs like antibiotics, fibrinolytic agents, biological response modifiers and the like.

According to step (d), the solid support and, thus, the intermediate product of step (c), is incubated to form the self-supporting sheet-like material of cross-linked fibrin, i.e. the final product. Preferably, step (d) comprises incubating the solid support at 37 °C for about 20 minutes (with material of low thickness) to about 200 minutes (with material of high thickness) to complete the conversion of fibrinogen to fibrin. It will be appreciated that the incubation to form the final product may be extended to up to 24 hours and more.

It has been found that, with this process, the thickness of the fibrin film is independent of the concentration of the thrombin solution used. The fibrin film obtained has a high mechanical strength and can be cut, bent, rolled and sutured, and has a regular surface. In terms of the process, a particular advantage resides in that it is not dependent on the clotting time. That is, no premature clotting may occur, since the first and the second solution are separately applied to the solid support.

It is, of course, recognized that the preliminary process steps of the two processes described above are preferred laboratory procedures that might be readily replaced with other procedures of equivalent effect.

Generally speaking, the main determinants in influencing the fibrin network structure and its biological and biophysical characteristics include the concentrations of thrombin, fibrinogen and factor XIII, and, of course, the temperature at which the polymerization is performed. The
5 fibrinogen concentration and, in a large measure, the clottable protein concentration is proportional to the tensile strength, while the concentration of factor XIIIa which covalently cross-links the fibrin monomers influences the elasticity of the fibrin network.

10 However, the thrombin concentration plays a key function for controlling fibrin network formation. That is, the biopolymer structure is inversely related to the thrombin concentration, while keeping the same regular and uniform structure at each concentration of thrombin. At low concentrations of thrombin, there is a slow fibrinogen conversion associated
15 with a slow fiber growth, thus leading to the formation of a fibrin structure with thick fibers and large pore size ($> 1 \mu\text{m}$). In other words, a low thrombin concentration leads to a long clotting time and larger pores. On the other hand, high concentrations of thrombin result in shorter clotting times producing a tight material with thinner fibrin fibers
20 and smaller pore size ($< 1 \mu\text{m}$). This effect can be demonstrated by using standard scanning electron microscopy (SEM). While Figure 1 shows the network of a fibrin film developed with a low thrombin concentration (3 IU) having a pore size of greater than $1 \mu\text{m}$ (about 3 -
4 μm), Figure 2 shows a fibrin film made with a high thrombin concentration (300 IU) having a pore size below $1 \mu\text{m}$ (about 0.2 μm). For
25 comparison, Figure 3 shows a representative human fibrin clot structure. In the human haemostatic clot, the presence of cells drastically opens the three-dimensional structure of the network. Such an opened and irregular structure is physiologically favorable to fibroblast migration into
30 the fibrin clot network during the normal wound healing process. It is

apparent from the figures that by varying the thrombin concentration, fibrin networks with low or high pore size are obtainable. For the use of the fibrin material as a bio-mechanical barrier in accordance with the present invention, the thrombin concentration is preferably adjusted to
5 obtain a fibrin network structure with a pore size excluding fibroblast penetration. The fibrin material produced in accordance with the invention may be examined by standard SEM and further be tested in the animal model described herein.

10 In view of these findings, the inventors propose that a fibrin film with a highly ordered structure having a 'low pore size' is useful as a bio-mechanical barrier to avoid contacts between adjacent injured surfaces. Additionally, it is proposed to use a fibrin film with a highly ordered structure having 'relatively large pores' as a matrix for cells and mole-
15 cules for the achievement of hemostasis and wound repair.

This is all the more important as the inventors using the animal model described below, have found that the development of adhesion requires blood, peritoneal trauma, and approximation/contact of injured surfaces.

20

Under consideration of these three factors, in certain embodiments haemostasis and wound repair is addressed by applying a single layer of fibrin glue to the injury site(s), while the separation/isolation of the injured surface(s) is achieved by using a bio-mechanical fibrin barrier,
25 either applied as a second layer on top of the first layer of the fibrin glue, or simply as a self-supporting sheet placed between the adjacent injury sites or between the site of the injury and the adjacent uninjured tissues. The inventors have discovered that an important parameter to be taken into account in using such a combination of a haemostatic
30 agent/wound repair promoter and a bio-mechanical barrier is the time

required for complete conversion of fibrinogen to fibrin. Specifically, it has been found that the layer of the fibrin glue and respectively the last layer, if more than one layer is applied to an injured surface, should be allowed to set until the conversion of fibrinogen to fibrin is complete.

5 By way of example, when fibrin glue is applied simultaneously to two injured surfaces such as caecum and peritoneal wall in order to form a single layer each time, and the surfaces come into contact with each other before the fibrinogen-fibrin conversion is complete, it may occur that these surfaces are glued together, i.e., that adhesions are formed.

10

This means that the surface state of the different interfaces and their relationships are very important in the prevention of adhesions. As a general guidance, the inventors propose to allow undisturbed setting after application of the respective last external layer of fibrin glue until the
15 conversion of fibrinogen to fibrin is complete. This does not apply to the fibrin film of the invention, since this is allowed to set completely *in vitro* before application. Of course, although detailed experimental protocols are described hereinafter, those of skill in the art will appreciate that the specific time requirements may vary depending on the particular
20 patient, the type of injury and the handling, and is thus apparently also a matter of clinical experience. However, *in vitro* methods are known in the art for monitoring the fibrinogen-fibrin conversion. By way of example this can be followed by monitoring turbidity which is the measure of the optical density of fibrin networks developed in a cuvette with a path
25 of one centimetre at 800 nm (cf. G.A. Shah et al., *Thrombosis Research* 40, 818 - 188, 1985). In accordance with this method it is possible to determine *in vitro* the time required for complete fibrin formation at a given thrombin concentration. This provides an estimate of the minimum time required for complete setting after application of the last external
30 layer(s). It is believed that, based on the present disclosure, one of

average skill in the art could define a protocol for use of a dedicated fibrin glue, its mode and type of application, so that the requirements for surgeons with respect to the timing and the technical devices are met.

5

In accordance with the general guidelines described above, a preferred embodiment called "*double coating*" comprises the application of a first fibrin glue with a low concentration of thrombin to work as haemostatic agent and/or tissue repair promoter, and of a second fibrin glue with a
10 high concentration of thrombin playing the role of a bio-mechanical barrier which entirely covers the injury and the first coating formed upon application of the first fibrin glue. Preferably the first fibrin glue has been made by mixing of the above-described fibrinogen-containing solution with an equal volume of a thrombin-containing solution comprising
15 less than 1000 IU thrombin, preferably less than 150 IU. The fibrin glue has been preferably made by mixing said fibrinogen-containing solution with an equal volume of a thrombin-containing solution of at least 50 IU thrombin, preferably of at least 150 IU thrombin, and most preferably of least 300 IU thrombin. Of course, it will also be possible to apply
20 more than two layers as long as the last layer plays the role as a bio-mechanical barrier preventing fibroblast proliferation between the covered lesion and the adjacent surfaces.

In another preferred embodiment of the invention called "*sandwich*
25 *method*", a fibrin glue layer covering the injured surface(s) is used as haemostatic agent and wound repair promoter, while a fibrin film, in i.e., a self-supporting sheet-like material of cross-linked fibrin being placed between the injured surface and an adjacent uninjured surface, or between two injured surfaces, acts as a bio-mechanical barrier. The fibrin
30 glue is preferably produced by mixing of a first, fibrinogen-containing

solution with an equal volume of a thrombin-containing solution comprising 1 - 300 IU/ml thrombin, preferably at least 20 IU/ml thrombin and most preferably at least 100 IU/ml thrombin. The fibrin film is made of at least 4 IU/ml thrombin, preferably of at least 20 IU/ml thrombin, and most preferably of at least 300 IU/ml thrombin. It will, of course, be recognized that the fibrin film can also be used in combination with a double coating as described above.

The above-described embodiments may be used either alone or in combination with other embodiments.

These and other details as well as further preferred embodiments and advantages of the invention will become apparent from the following Examples, the appended claims and the drawings which show in

15

Fig. 1 Scanning electron microscopy (SEM) of a fibrin film made of 3 IU of thrombin (mag. 1,5 K and 5.0 K). The pore size is about 3 - 4 μ m.

20

Fig. 2 SEM of fibrin film made with 300 IU of thrombin (x 1,5 K, x 5.0 K). The pore size is about 0.2 μ m.

25

The fibrin films 3 IU and 300 IU were prepared by using the components contained in a standard fibrin glue kit and adjusting the two different thrombin concentrations of 3 IU/ml and 300 IU/ml by diluting the reconstituted thrombin solutions with 20 mM CaCl_2 . The samples were casted in petri dishes in accordance with the procedure described in Example 1 and incubated at 37°C for 1 hour.

30

Fig. 3 SEM observation of a blood clot obtained by mixing 100 μ l of autologous blood with 100 μ l of 20 mM CaCl_2 (x 1,5 K, x 5.0 K).

5 The samples shown in Figures 1 - 3 were processed for SEM in accordance with standard protocols.

10 The length of the dotted line in the text of Fig. 1 - 3 corresponds to 20 μ m (x 1,5K) and 6.0 μ m (x 5.0K), respectively.

Fig. 4 Fibrin film made using 300 IU thrombin according to the methods described in Examples 1 and 2.

15 Fig. 4A Fibrin film in accordance with Example 1, containing methylene blue as disinfectant.

Fig. 4B Fibrin film in accordance with Example 2.

20 Fig. 5 Scheme showing the different types and modes of application using fibrin glues.

Fig. 6 Scheme summarizing the different embodiments of the invention according to the different experimental approaches.

Fig. 7 Technical drawing showing different views of the clamp having been used in the course of the animal model.

30

35

1. MATERIALS AND METHODS

1.1 Animals

5 For these studies, female Wistar rats weighing 180 - 200g each were used. Before surgery the animals were kept in groups in cages and after surgery until necropsy they were kept alone. The strain designation is ICO.WI / (IOPS, CPB). The experiments were performed following the guidelines of the "*Législation et réglementation relative*
10 *à l'expérimentation animale*".

1.2 Materials

For these experiments, Baxter Fibrin Sealants kits lot # 26302001AA
15 were used. While these kits are not on the market yet, in the light of the present disclosure any standard two-component fibrin sealant kit may be used for the purposes of the invention.

Calcium Chloride 20 mM from Nycomed lot# 931343
20 Petri dish (9 cm diameter) from Nunc (cell culture quality)

1.3 Surgical and Anaesthetic Equipment

The surgical equipment included: PVC plate (surgery table) 30 x 30
25 cm; needle holders CRILE-WOOD, 14 cm; forceps; Wangesteen, 15 cm; standard anatomic forceps, 13 cm; dissecting scissors, Metzenbaum, 14 cm; home-made clamp (for fixing a tissue surface of 2 cm²); lamp, Well-Lynch; scalpels SWANN-MORTON disposable # 24; surgical suture USP Dermalon non-absorbable, Dermalon 2.0

needle CE-4, Dermalon 4.0 needle CE-6; gauze swabs: layer 12, 10 x 10 cm Mölnlycke. Diethyl ether was used as anaesthetic.

5 The home-made clamp shown in Fig. 7 serves as a tool to standardize the injuries inflicted on the surface of the parietal wall in terms of their position, area and depth. The clamp consists of two mobile parts. The 'male' part has rounded edges and embraces an area of 2 cm² corresponding to the surface of the smallest caecum found in a rat. When the clamp is closed, there is a gap of 2 mm between
10 the male and the female part, which gap is sufficient to keep the respective tissue (muscle layer, skin) immobile without any shearing or cutting. The mechanical tension induced by the clamp is necessary to allow easy separation of the first muscle layer from the second one when the clamped surface is incised with a scalpel. The
15 tension allows better control of the depth of incision.

1.4 Disinfection and Biological Waste

20 Surgery equipment was disinfected and washed with 15 - 20 g/l Mucocit-R (Merz) as per the technical data sheet. For all materials as well as the dead animal carcasses, usual measures for waste disposal were taken.

1.5 Animal Surgery

25

The surgical procedure as described below, using the above-described clamp, allows production of adhesions of the same type in control experiments with an incidence of 100 percent.

- 22 -

- The skin was cut following a 4 cm line joining the xyphoid and urinary aperture for a rat weighing 180 - 200g with a pair of Metzenbaum scissors.

5 - The skin edges were lifted and carefully dissected from the muscle wall on each side of the linea alba.

- The abdominal muscle was incised along the linea alba over the 4 cm line as described above.

10

- The caecum was gently removed and laid on gauze swab avoiding, at any time, contact with the latex gloves and damage by instruments.

15 The caecum was abraded with gauze on its upper side until only punctuate bleeding appeared.

20 The caecum was returned to the peritoneal cavity if no treatment had to be performed. If a treatment was carried out, the product to be tested was applied on the caecum, which was then gently returned to the peritoneal cavity.

- In the next step, the home-made clamp described above was used which had been designed to standardize the injury inflicted on the parietal wall in terms of area, position and depth, thus ensuring a test model, where adhesions are achieved with a constant incidence of 100 percent. The clamp was symmetrically introduced through the midline incision, placed and fastened on the parietal wall facing the caecum, thus defining a constant peritoneal surface of 2cm², where the injury was to be pro-
- 25
- 30

- 23 -

duced. Then the clamp was turned inside out to expose the parietal wall.

- The exposed serosal surface was incised through the first muscular layer with 2 x 10 crossed incisions of constant depth.

After this step, the incised surface was replaced on the abraded caecum if no treatment had to be performed. If a treatment was performed, the product was applied on the incised surface and then carefully replaced on the abraded caecum such that caecum and parietal wall were separated by the product.

At that time, care was taken to avoid any movement that could induce distension or stretching, especially to the parietal caecum side.

- The muscle was sutured with non-absorbable dermalon 2.0 and the skin closed with dermalon 4.0.
- The animal identification was performed by using an electronic tag (ZETES Electronic Inc.) defined by an univocal key of 12 alpha-numeric digits.
- Then the animals were allowed to recover in the laboratory.

1.6 Sham Control

A 'Sham' was performed by following all the steps of the surgical procedure, but without inflicting incisions or abrasions. Surgery timing was rigorously observed.

1.7 Animal Sacrifice

The animals were sacrificed after 10 days. The post-mortem viscera studies were made through a U-shaped abdominal incision started at the liver level. Adhesions, present in the peritoneal cavity, were evaluated by two independent investigators.

1.8 Adhesion Classification

The adhesions were recorded according to their nature and tensile characteristics.

1.8.1 Nature of the Adhesion

The adhesions were classified in a table depending on the organs involved in the adhesion process. The adhesions involving the sutures were recorded, but will not be listed as adhesions hereinafter.

The main adhesion type observed and classified are:

caecum / parietal
visceral / visceral
fat / parietal
fat / visceral
fat / fat

The name of the fat or viscera in relationship with the "nature of the adhesion" will also be mentioned in parentheses.

e.g.: grade 2 adhesion between the fat of the uterus and the parietal wall will be reported as follows:

- 25 -

fat / par

(Ut) (2)

Ovary (O), Colon (Co), Ileum (Il), Bladder (Bl), and Omentum (Om) may also be involved in the adhesion process.

1.8.2 Tensile Characteristics

The adhesion was peeled off and evaluated according to the macromorphological adhesion grading scale (MAS) as follows:

- 0 : no adhesion
- 1 : filmy (mild)
- 2 : adhesive bands (medium)
- 3 : extensive adhesion formation (severe)

The adhesion tensile value was recorded in the appropriated column of the respective table with the type of organ involved in the adhesion process, as described above.

1.9 Type of Application

Two different types of application were performed with fibrin glue (FG): a "single coating" (one layer) or a "double coating" (two layers).

1.9.1 Single Coating

A fibrin glue with a defined thrombin concentration was used as an haemostatic agent and tissue repair promoter, respectively.

5

Fibrin glue was applied as a "*single coating*" on the caecum and the parietal wall as described in paragraph 1.5.

1.9.2 Double Coating

10

Two fibrin glues, at two different concentrations of thrombin, a low and a high, were used.

15

The fibrin glue having the low thrombin concentration was used as a first layer of the double coating.

20

The fibrin glue having the high thrombin concentration, applied as "*second layer*", plays the role of mechanical barrier which entirely covers the injury and the first layer. The kinetic of fibrin formation of the second layer is faster than that of the first one and also the physical properties of the two layers are different.

1.10 Mode of Application

25

Caecum was abraded and the parietal wall was incised, respectively, and covered with a single or a double coating of fibrin glue (FG) depending on the protocol design.

Fibrin glue can be applied sequentially or simultaneously on both injured surfaces.

By combining the application type (single or double) and the application mode (sequential or simultaneous), four different cases can be obtained (cf. Fig. 5).

Case 1	single coating	&	sequential application
Case 2	double coating	&	sequential application
Case 3	single coating	&	simultaneous application
Case 4	double coating	&	simultaneous application

(Case 2 will not be tested herein. Case 3 represents the "in vivo" conditions for the adhesion development.)

2. EXAMPLES

Example 1: Preparation of a Fibrin Film Using a Dual Syringe Device

The fibrin films were casted by using a commercial dual syringe device after reconstitution of the vials of a commercial fibrin glue kit in accordance with the information in the instruction leaflet of the respective kit employed. By way of example, a two-component fibrin glue kit comprising the following constituents may be used:

Vial (1)	Human topical fibrinogen complex (dry concentrate)
	protein 10 - 13 g/100ml
	clottable protein 80% minimum
	albumin (human) 0,5 - 1,5 g/100ml
	plasminogen 0,05 mg/ml maximum
	Factor XIII 10 - 40 IU/ml
	polysorbate-80 0,3% (w/v) maximum
	pH 7,1 - 7,5

- Vial (2) Sterile water (3,5 ml) for reconstituting the content of vial (1) at 37°C in a water bath
- Vial (3) Human thrombin
- | | |
|-----------------|------------------|
| potency | 300 ± 50 IU/ml |
| albumin (human) | 0,05 ± 0,01 g/ml |
| glycine | 0,30 M ± 0,05 M |
| pH | 6,5 - 7,1 |
- Vial (4) 35 - 45 mM CaCl₂ (3,5 ml) for reconstituting the content of vial (3) at room temperature

After reconstitution, the fibrinogen-containing solution was kept at room temperature. Further thrombin dilutions were made with 20 mM CaCl₂ as diluent. Using the dual syringe device, the mixture "*Fibrinogen-Thrombin*" was applied to a petri dish, while care was taken that at any time equal amounts of the fibrinogen-containing solution and the thrombin-containing solution were pressed out of the respective syringe. With low concentrations of thrombin, the petri dish was tilted to cover the surface with a fibrin glue of regular and homogenous thickness. With high concentrations of thrombin, particular care was taken that from the beginning the mixture of the fibrinogen-containing solution and the thrombin-containing solution was uniformly spread over the surface of the petri dish. The petri dish was incubated at 37 °C for two hours.

Optionally, disinfectants, e.g. methylene blue in a concentration of 10 mg/l - 10 g/l or drugs, may be dissolved in the contents of vials (2) or (4) before these are used for reconstituting the contents of vials (1) and (2), respectively.

The fibrin film obtained may be air-dried and rehydrated before use. If the thrombin solution did not already comprise substances, like disinfect-

tants or drugs for enhancing the desired therapeutic effect of the fibrin film, the solution used for rehydration may include those substances.

5 **Example 2: Preparation of a Fibrin Film Using a Dry Fibrinogen Sheet**

The solutions given in Example 1 were used with the following modifications.

10 3.5 ml of the reconstituted fibrinogen-containing solution were poured in a petri dish of 51 mm diameter which was tilted to spread the material all over the entire surface. The water contained in the fibrinogen-containing solution was evaporated by air drying. Thus, a dry fibrinogen sheet having a thickness of 100 μ m and a weight of 0.4291 g was ob-
15 tained. 3.5 ml of a reconstituted thrombin-containing solution were poured into the petri dish containing the dry, sheet-like fibrinogen material. The reaction mixture was then kept at 37 °C for 2 hours. The fibrin film thus obtained may either directly be used or be dried and rehydrated before use. Alternatively, the dry, sheet-like fibrinogen materi-
20 al may be converted into a fibrin film only before use.

Both the dry, sheet-like fibrinogen material and the dried fibrin film may be included in a commercial kit further comprising ancillary components for processing and rehydration, respectively, of the sheet-like materials.

25

Example 3: Preparation of a Fibrin Sealant/Glue

The preparation of a fibrin glue was performed as per the technical
30 information of the instruction leaflet provided with the kit employed. The

fibrin glue was prepared extemporaneously at different concentrations of thrombin, e.g. 4, 5, 20, 100, 150, and 300 IU/ml and used as described hereinbelow.

5

Example 4: "Control" Group

The animals were operated to develop adhesion, and therefore no treatment had been carried out. Accordingly, haemostasis was not achieved, and, thus, all conditions to develop with an incidence of 100% severe type 3 adhesions between the caecum and the parietal wall were present.

The results are reported in the following Table 1:

15

Table 1: Control Group

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	----- / / -----	(3)	(Ut)(1)	-	-
2	----- / / -----	(3)	-	(Ut)(1)	(Om)(1)
3	----- / / -----	(3)(xx)	-	-	-
4	----- / / -----	(3)	-	(Ut)(1)	(Ut)(1)
5	----- / / -----	(3)(xx)	-	-	-
6	----- / / -----	(3)(xx)	-	-	-
7	----- / / -----	(3)	-	-	-
8	----- / / -----	(3)(xx)	-	-	-
9	----- / / -----	(3)	-	-	-
10	----- / / -----	(3)	-	-	(Bl)(1)
11	----- / / -----	(3)	-	-	-
12	----- / / -----	(3)	-	-	(Om)(1)

- 31 -

No.*	Products	Adhesion			
13	----- / / -----	(3)	-	-	-
14	----- / / -----	(3)	-	(Om) (1)	(Om, Ut) (1, 1)
15	----- / / -----	(3)	-	-	-
16	----- / / -----	(3)	-	-	-
17	----- / / -----	(3)	-	-	-
18	----- / / -----	(3)	-	-	-
19	----- / / -----	(3)	-	-	-
20	----- / / -----	(3)	-	-	-
21	----- / / -----	(3)	-	-	(Ut)(1)

* = Number of animal (female Wistar rat)

(x) = a piece of fibrin was still present

Example 5: Fibrin Film Application

As a rule the fibrin films used were made in accordance with Example 1.

Example 5a: Sham Control with Fibrin Film (FF)

Two animals were used as sham control. One received a fibrin film made using 3 IU thrombin and with water as diluent (FF 3 IU), the other received fibrin film made using 20 IU thrombin and with 20 mM CaCl₂ as diluent (FF 20 IU). No injuries were induced on the caecum and peritoneum.

No adhesions were observed with both animals. The results are reported in the following Table 2:

Table 2: Sham Control with Fibrin Film

No.*	Product applied	Adhesion					
		Pst. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.	Fat & Visc.	Fat & Fat
1	SHAM(FF 20 IU)	-	-	-	-	-	-
2	SHAM (FF 3 IU)	-	-	-	-	-	-

* = Number of animal (female Wistar rat)

Example 5b: Application of a Fibrin Film without Control of Haemostasis

Fibrin films FF 3 IU and FF 20 IU in accordance with Example 5a were used as mechanical barrier without controlling haemostasis on the caecum and parietal injuries. Alternatively, a Fibrin Film 300 IU was used as mechanical barrier.

The animal sacrificed after 10 days showed medium caeco-parietal adhesions (type 2) and large number of fat adhesions, involving mainly uterus and bladder. Surprisingly and most importantly, the animals treated with FF 300 IU virtually did not develop any adhesions.

The results are reported in the following Table 3:

Table 3: Fibrin Film Alone

No.*	Product applied	Adhesion					
		Pst. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.	Fat & Visc.	Fat & Fat
1	FF 3 IU	-	-	-	-	-	-
2	FF 3 IU	-	-	-	-	-	-

- 33 -

No.*	Product applied	Adhesion					
		Pac. & Caec.	Visc. & Caec.	Pac. & Caec.	Pac. & Pariet.	Pac. & Visc.	Pac. & Fat
3	FF 3 IU	-	-	(Ut) (2)	(Ut, Bl) (3, 2)	-	-
4	FF 3 IU	(2)	-	(Om, Ut, Bl) (2, 2, 2)	(Om)(2)	-	-
5	FF 3	(2)	-	(Ut) (2)	-	-	-
6	FF 3	(1)	-	(Ut, Bl) (2,2)	(Ut)(2)	-	-
7	FF 20 IU	(2)	-	(Ut) (2)	(Ut)(2)	-	-
8	FF 20 IU	(3)	-	-	-	-	-
9	FF 20 IU	(3)	-	(Ut) (1)	-	-	-
10	FF 20 IU	(1)	-	-	-	-	-
11	FF 300 IU	-	-	-	-	-	-
12	FF 300 IU	-	-	(Ut) (1)	-	-	-
13	FF 300 IU	-	-	-	-	-	-
14	FF 300 IU	-	-	-	-	-	-

* = Number of animal (female Wistar rat)

° = Necropsy after 3 days/others after 10 days

The fibrin film in accordance with the invention which was used for the treatment of animal no. 11 was obtained by an alternative process as follows:

20

The first, fibrinogen-containing solution was poured in a petri dish having a diameter of 91 mm. The temperature of said solution was decreased by incubating the petri dish for a few minutes at low temperature, here

for 4 min. at -12 °C. Then the second, thrombin-containing solution (RT) was added and mixed with the first solution. The petri dish was incubated until completion of the conversion of fibrinogen to fibrin, here for 24 hours at 37 °C.

5

Example 6: Fibrin Glue "Single Coating"

Using thrombin-containing solutions comprising 4 IU/ml (cf. Example 6a) and 100 IU/ml thrombin (cf. Example 6b), fibrin glues were applied as haemostatic agent to the abraded caecum and the incised peritoneum each. By way of Example, this is shown in the following Table as follows: FG 4 IU / - - - - / FG 4 IU; where (- - - -) indicates that no fibrin film is placed between the injuries. The fibrin glue was applied to the injuries in sequence. The waiting time to allow a setting of the fibrin glue was 5 minutes after each application.

In Example 6a, severe type 3 adhesions between the caecum and the parietal wall were observed.

20

The results are shown in the following Table 4:

Table 4: Single Coating. Sequential Application Time: 5 min

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 4 IU / - - - - / FG 4 IU	(3)	-	-	-
2	FG 4 IU / - - - - / FG 4 IU	(3)	-	-	-

25

- 35 -

No.*	Products	Adhesion			
3	FG 4 IU / / FG 4 IU	(3)	-	-	-
4	FG 4 IU / / FG 4 IU	(3)	-	-	-
5	FG 4 IU / / FG 4 IU	(3)			

* = Number of animal (female Wistar rat)

In Example 6b, two animals developed severe type 3 adhesions between caecum and parietal wall. The caecum was partly included into the parietal wall. Two animals did not develop adhesion.

10

The results are reported in the following Table 5:

Table 5: Single Coating. Sequential Application Time: 5 min

15

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pa- riet.
1	FG 100 IU / / FG 100 IU	(3)			(Om, Ut) (L, 1)
2	FG 100 IU / / FG 100 IU	-	-	-	-
3	FG 100 IU / / FG 100 IU	-	-	-	-
4	FG 100 IU / / FG 100 IU	(3)	-	-	-

20

* = Number of animal (female Wistar rat)

25

Example 7: Fibrin Glue "Double Coating"

Fibrin glues were applied at two different thrombin concentrations.

5 **Example 7a**

A first layer of a fibrin glue made using a thrombin-containing solution comprising 4 IU/ml thrombin (FG 4 IU) was simultaneously (i.e., only with a minimal delay caused by the handling) applied to both the
10 abraded caecum and the incised parietal wall.

After a waiting time of 5 minutes to allow the polymerization, a second layer of fibrin glue 100 IU, FG 100 IU, was simultaneously applied on the same organs. This was followed by a second waiting time of 5
15 minutes before the surgical procedure was continued.

One animal did not develop adhesion. With one animal, which developed a severe type 3 adhesion, a remaining piece of fibrin was observed. Three animals developed mild type 1 adhesions between the caecum and
20 the parietal wall.

The results are reported in the following Table 6:

25 **Table 6: Double coating with FG 4 IU and FG 100 IU**
Simultaneous Application Time: 5 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 4 & 100 IU / - - - / FG 4 & 100 IU	(3)(x)	-	-	(Om, Ut) (1, 1)

- 37 -

No.*	Products	Adhesion			
2	FG 4 & 100 IU / - - - / FG 4 & 100 IU	(1)	-	-	-
3	FG 4 & 100 IU / - - - / FG 4 & 100 IU	(1)	-	-	-
4	FG 4 & 100 IU / - - - / FG 4 & 100 IU	-	-	-	-
5	FG 4 & 100 IU / - - - / FG 4 & 100 IU	(1)	-	-	-

* = Number of animal (female Wistar rat)

(x) = a piece of fibrin was still present

Example 7b

A parallel experiment under the same conditions was conducted, but with the single exception that higher thrombin concentrations (FG 5 IU and FG 150 IU) were used.

- Four animals did not develop adhesion. With one animal, which developed a mild type 2 adhesion between the caecum and the parietal wall, a remaining piece of fibrin was observed.

The results are reported in the following Table 7:

Table 7: Double coating with FG 5 IU and FG 150 IU.
Simultaneous Application Time: 5 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 5 & 150 IU / - - - / FG 5 & 150 IU	(2)(x)	-	-	-

No.*	Products	Adhesion			
2	FG 5 & 150 IU / . . . / FG 5 & 150 IU
3	FG 5 & 150 IU / . . . / FG 5 & 150 IU
4	FG 5 & 150 IU / . . . / FG 5 & 150 IU

5 * = Number of animal (female Wistar rat)
 (x) = a piece of fibrin was still present

10

15

Example 8a

25

time of 7 minutes each time. In both experiments, a fibrin film of 4 IU was used.

(i) Simultaneous application time: 5 minutes

5

Two animals did not develop adhesions between caecum and parietal wall, while two animals developed mild type 1 adhesions between these surfaces. One animal developed a type 2 caeco-parietal adhesion.

10

The results are reported in the following Table 8:

Table 8: Sandwich Method. Simultaneous Application Time: 5 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 100 IU / FF 4 IU / FG 100 IU	-	(Ut)(1)	-	-
2	FG 100 IU / FF 4 IU / FG 100 IU	(1)	-	-	-
3	FG 100 IU / FF 4 IU / FG 100 IU	(1)	-	-	-
4	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-
5	FG 100 IU / FF 4 IU / FG 100 IU	(2)	-	-	-

15

20

* = Number of animal (female Wistar rat)

(ii) Sequential application time: 7 minutes

25

Virtually none of the animals developed adhesion.

The results are reported in the following Table 9:

Table 9: Sandwich Method. Sequential Application Time: 7 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-
2	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-
3	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	(BI)(1)
4	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-
5	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-
6	FG 100 IU / FF 4 IU / FG 100 IU	-	-	-	-

* = Number of animal (female Wistar rat)

Example 8b

In another experiment, a fibrin glue 100 IU and a fibrin film 20 IU were used in combination. The fibrin glue was sequentially applied to the abraded caecum and to the incised parietal wall with a waiting time of 7 minutes each.

None of the animals developed adhesion.

The results are reported in the following Table 10:

Table 10: Sandwich Method. Sequential Application Time: 7 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 100 IU / FF 20 IU / FG 100 IU	-	-	-	-
2	FG 100 IU / FF 20 IU / FG 100 IU	-	-	-	-
3	FG 100 IU / FF 20 IU / FG 100 IU	-	-	-	-

* = Number of animal (female Wistar rat)

Example 8c

In a further experiment, a fibrin glue 100 IU was combined with a fibrin film 300 IU. The fibrin film of the invention was obtained in accordance with the alternative method mentioned in Example 5 (cf. animal no. 11), but with an incubation of 10 min. at -12 °C. The fibrin film thus obtained was air dried and then rehydrated before being used like a fibrin film made in accordance with Examples 1 and 2. As in Example 8b, the fibrin glue was sequentially applied to the abraded caecum and the incised parietal wall with an application time of 7 minutes each.

One animal developed a very mild adhesion. The other four animals did not develop any adhesions.

The results are summarized in the following Table 11:

Table 11: Sandwich Method. Sequential Application Time: 7 minutes

No.*	Products applied	Adhesion			
		Par. & Caec.	Visc. & Caec.	Fat & Caec.	Fat & Pariet.
1	FG 100 IU / FF 300 IU (*) / FG 100 IU	(<1)	-	-	-
2	FG 100 IU / FF 300 IU (*) / FG 100 IU	-	-	-	-
3	FG 100 IU / FF 300 IU (*) / FG 100 IU	-	-	-	-
4	FG 100 IU / FF 300 IU (*) / FG 100 IU	-	-	-	-
5	FG 100 IU / FF 300 IU (*) / FG 100 IU	-	-	-	-

* = Number of animal (female Wistar rat)

(*) = prepared at -12 °C for 10 minutes

Example 8d

In addition, experiments were performed using a fibrin film FG 20 IU in combination with fibrin films of 20 IU and 300 IU, respectively. The fibrin films were made in accordance with Example 1, air-dried and then rehydrated before use. As in Example 8c, the fibrin glue was sequentially applied to the abraded caecum and the incised parietal wall with a waiting time/application time of 7 minutes each.

None of the animals developed any adhesions.

The results are summarized in the following Table 12:

Table 12: Sandwich Method. Sequential Application Time: 7 minutes

No.*	Products applied	Adhesion			
		Par. & Cacc.	Visc. & Cacc.	Fat & Cacc.	Fat & Pariet.
1	FG 20 IU / FF 20 IU / FG 20 IU
2	FG 20 IU / FF 20 IU / FG 20 IU
3	FG 20 IU / FF 300 IU / FG 20 IU
4	FG 20 IU / FF 300 IU / FG 20 IU

* = Number of animal (female Wistar rat)

3. DISCUSSION

3.1 Application of a Fibrin Film without Control of Haemostasis

As shown in Example 5b, fibrin films made by using 3 IU and 20 IU, if used in an uncontrolled haemostatic environment, did not prevent adhesion formation. On the other hand, the use of fibrin films with high thrombin concentration completely prevented adhesion formation without haemostatis being performed.

3.2 Single Coating

Sequential application of FG 4 IU (cf. Example 6a) did not prevent adhesion formation at all, whereas sequential application of FG 100 IU (cf. Example 6b) allowed a 50% prevention of adhesion forma-

tion. These findings suggest that the conversion of fibrinogen to fibrin was not complete on both caecum and parietal wall.

3.3 Double Coating

5

The simultaneous application of FG 4 & 100 for five minutes was still too short to prevent adhesion formation, but decreased the adhesion grade and tensile properties (cf. Example 7a).

10

In Example 7b, rather than to increase the simultaneous application time/waiting time for achieving complete fibrinogen-fibrin conversion, the thrombin concentrations were increased in order to reduce the clotting time. In fact, with the simultaneous application of FG 5 & 150 for five minutes, the number of adhesions was decreased.

15

The presence of a remaining fibrin piece in Examples 7a and 7b indicates, however, that the application volume had to be better controlled. It also has to be pointed out that the double coating of fibrin glues was applied to an injured area where the fibrinolytic system was dramatically impaired. A more controlled delivery (by better handling) and a lower volume of fibrin glue at a higher thrombin concentration (to achieve a faster and more complete conversion of fibrinogen to fibrin) seem to be more suitable for improving the outcome.

25

3.4 Sandwich Method Using a Fibrin Glue and a Fibrin Film

As shown in Table 8, simultaneous application of FG 100 IU / FF 4 IU / FG 100 IU for five minutes did not totally prevent adhesion formation. The fibrin film made by using 4 IU thrombin is indeed

30

a stabilized film having a complete fibrinogen-fibrin conversion, but the inventors are aware that such a fibrin film has particularly large and opened pores. On the other hand, Table 8 shows that FG 100 IU, applied with a waiting time of five minutes, did not completely prevent the development of adhesions. Thus, it may be that FG 100 IU had not reached completion of the conversion of fibrinogen to fibrin and interacted with FF 4 IU in such a manner that no complete prevention of adhesion formation was achieved.

Principally, this could be avoided by either increasing the thrombin concentration of the fibrin glue used (to achieve a faster clotting) or by increasing its sequential application time (to provide more time for the fibrinogen-fibrin conversion), or by increasing the thrombin concentration of the fibrin film (to produce smaller pores).

As shown in Table 9, when increasing the sequential application time up to seven minutes, the application of FG 100 IU / FF 4 IU / FG 100 IU prevented adhesion formation. Likewise, adhesion formation was prevented by increasing the thrombin concentration of the fibrin film to 20 IU as can be taken from Table 10.

It appeared interesting to test a fibrin film made by using a very high thrombin concentration (300 IU). In this case (cf. Table 11), the first coating to control haemostasis (FG 100 IU) as well as application mode and time were maintained in order to compare this situation with the previous examples. In the light of the present disclosure (cf. Table 12), those of skill in the art will appreciate that different combinations may lead to excellent results in the prevention of adhesion formation. Finally, it is pointed out that interestingly the fibrin film FF 300 IU completely prevented adhe-

s sion formation without haemostasis having been performed, while this was not achieved by using FF 20 IU. The above-described experiments indicate that with the sandwich technique even fibrin films having a pore size above 5 μm may be used, while the fibrin films preferably should have a pore size below 5 μm when used alone, i.e., without control of haemostasis.

B19149PC

CLAIMS

- 5 1. The use of a self-supporting sheet-like material of cross-linked fibrin for the preparation of a medicament for the treatment of internal traumatic lesions, preferably for the prevention of adhesion formation as a post-operative complication.
- 10 2. The use of claim 1, wherein the cross-linked fibrin is non-haemostatic.
3. The use of claims 1 or 2, wherein the material is used as a bio-mechanical barrier for the separation/isolation of an injured surface,
15 in particular of opposite injured surfaces.
4. The use of any of claims 1 to 3, wherein the material is used in combination with a fibrin glue.
- 20 5. The use of claim 4, wherein the fibrin glue is used for the treatment of the injured surface(s), in particular for haemostasis.
6. The use of claims 4 or 5, wherein the fibrin glue applied to the injured surface(s) has been made by mixing a fibrinogen-containing
25 solution having a factor XIII content of 10 - 40 IU/ml with an equal volume of a thrombin-containing solution comprising 1 - 300 IU/ml thrombin, preferably at least 20 IU/ml, and most preferably at least 100 IU/ml, and calcium; said fibrinogen-containing solution being a protein solution with a content of 90 - 140 mg protein/ml
30 comprising up to 90 % clottable protein.

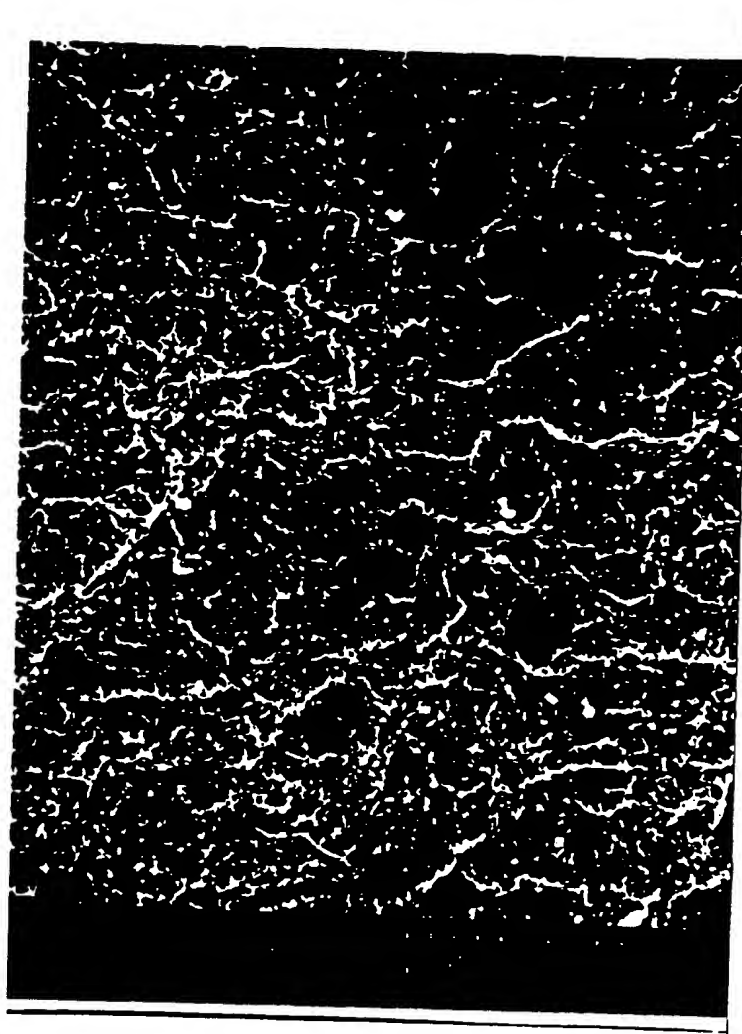
7. The use of any of claims 4 to 6, wherein the fibrin glue is allowed to set undisturbed on the surface(s) applied to until the conversion of fibrinogen to fibrin is complete.
- 5 8. A self-supporting sheet-like material of cross-linked fibrin, wherein said material has a regular pore size.
9. The material of claim 8, where the cross-linked fibrin is non-haemostatic.
- 10 10. The material of claims 8 or 9, wherein the pore size of the material is below 5 μm , preferably below 1 μm .
11. The material of any of claims 8 to 10, wherein the material in the
15 wet state has a thickness of at least 20 μm , preferably of 20 - 2000 μm , and most preferably of up to 5000 μm .
12. The material of any of claims 8 to 11, wherein the material comprises less than 5% by weight of fibrinogen, preferably less than 3%
20 by weight of fibrinogen, and most preferably less than 1% by weight of fibrinogen, in terms of the total dry weight of fibrinogen plus fibrin.
13. The material of any of claims 8 to 12, wherein the material comprises
25 disinfectants or drugs selected from antibiotics, fibrinolytic agents and biological response modifiers, in particular cytokines and wound repair promoters, preferably in an amount up to 1% by weight in terms of the total dry weight of fibrin plus fibrinogen.

14. A process of preparing a self-supporting sheet-like material of cross-linked fibrin, said process comprising the steps of:
 - (a) simultaneously mixing a stream of a first, fibrinogen-containing solution with a stream of a second, thrombin-containing solution;
 - 5 (b) applying the obtained mixture to a solid support; and
 - (c) incubating the mixture to form the desired material.
15. The process of claim 14, wherein in step (a) equal volumes of the first and the second solution are mixed.
- 10 16. The process of claims 14 or 15, wherein the mixing in step (a) is performed using a dual syringe device or a spraying device.
17. The process of any of claims 14 to 16, wherein the first, fibrinogen-containing solution having a factor XIII content of 10 - 40 IU/ml, and the second, thrombin-containing solution having a thrombin content of 1 - 300 IU/ml, preferably of more than 300 IU/ml thrombin, and a calcium content of up to 45 mM, are used; said first solution being a protein solution with a content of 90 - 140 mg
15 protein/ml comprising up to 90% clottable protein.
18. The process of any of claims 14 to 17, wherein disinfectants or drugs selected from antibiotics, fibrinolytic agents and biological response modifiers, in particular cytokines and wound repair promot-
20 ers, are added to the second, thrombin-containing solution.
19. The process of any of claims 14 to 18, wherein an autologous first and/or second solution are used.

20. The process of any of claims 14 to 19, wherein step (c) is performed at 37 °C for 1 - 200 min.
21. A process of preparing a self-supporting sheet-like material of cross-linked fibrin, said process comprising the steps of:
- (a) applying a first, aqueous, fibrinogen-containing solution having a composition in accordance with claims 17 and/or 19 to a solid support;
 - (b) removing water until dryness, forming a sheet-like fibrinogen material;
 - (c) applying to the sheet-like fibrinogen material a second, thrombin-containing solution having a composition in accordance with any of claims 17 to 19; and
 - (d) incubating to form the desired material.
22. The process of claim 21, wherein in steps (a) and (c) equal volumes of the first and the second solutions are used.
23. The process of claim 21 or 22, wherein in step (b) water is removed by air-drying, freeze-drying, and drying under increased temperature and/or reduced pressure.
24. The process of any of claims 21 to 23, wherein step (d) comprises incubating at 37 °C for about 20 min. to about 200 min., preferably for about 120 min.
25. The material of any of claims 8 to 13 for use in medicine and/or veterinary medicine.

26. The use of a first fibrin glue acting as a haemostatic agent in combination with a second fibrin glue acting as a bio-mechanical barrier for the preparation of a medicament for the treatment of internal traumatic lesions, in particular for the prevention of adhesion formation as a post-operative complication.
27. The use of claim 26, wherein the first and second fibrin glues are applied to each of the lesions in sequence.
28. The use of claim 26 or 27, wherein the first fibrin glue is applied to the lesion and only after its setting the second fibrin glue is applied.
29. The use of any of claims 26 to 28, wherein the second fibrin glue is allowed to set undisturbed on the surface(s) applied to until the conversion of fibrinogen to fibrin is complete.
30. The use of any of claims 26 to 29, wherein the first fibrin glue has been made by mixing a fibrinogen-containing solution having a composition in accordance claims 17 and/or 19 with an equal volume of a thrombin-containing solution comprising less than 1000 IU/ml thrombin, preferably less than 150 IU/ml, and the second fibrin glue has been made by mixing said fibrinogen-containing solution with an equal volume of a thrombin-containing solution comprising at least 50 IU/ml thrombin, preferably at least 150 IU/ml thrombin, and most preferably at least 300 IU/ml, and calcium.
31. The use of any of claims 26 to 30 for obtaining a double coating.

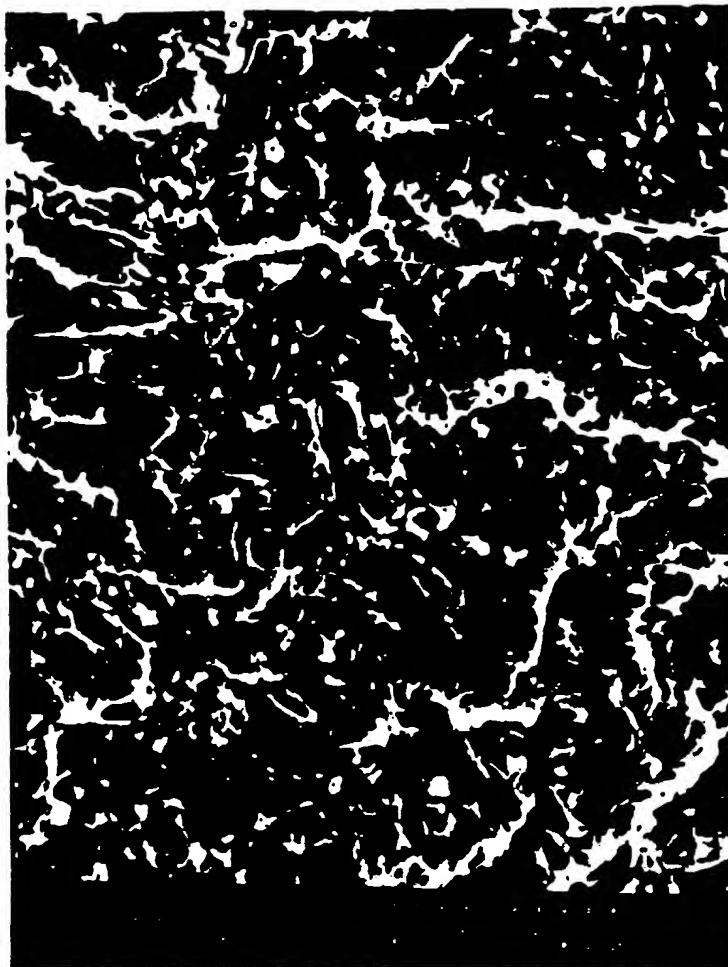
Fig. 1



Magnification
1,5 K

2/11

Fig. 1 - continuation

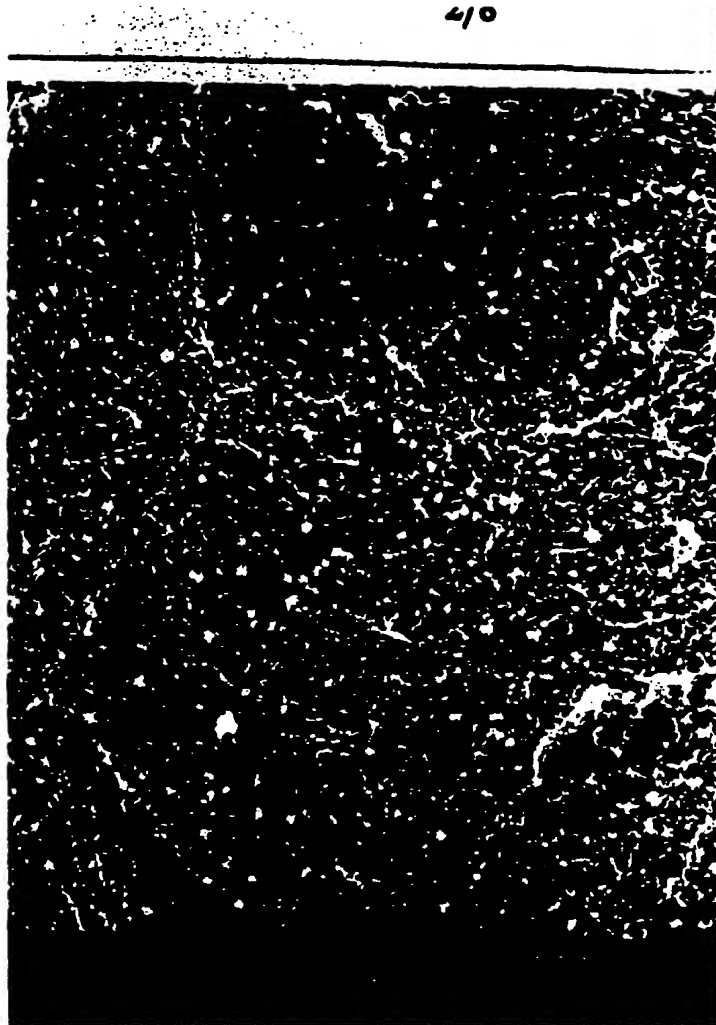


Magnification
5,0 K

3/11

Fig. 2

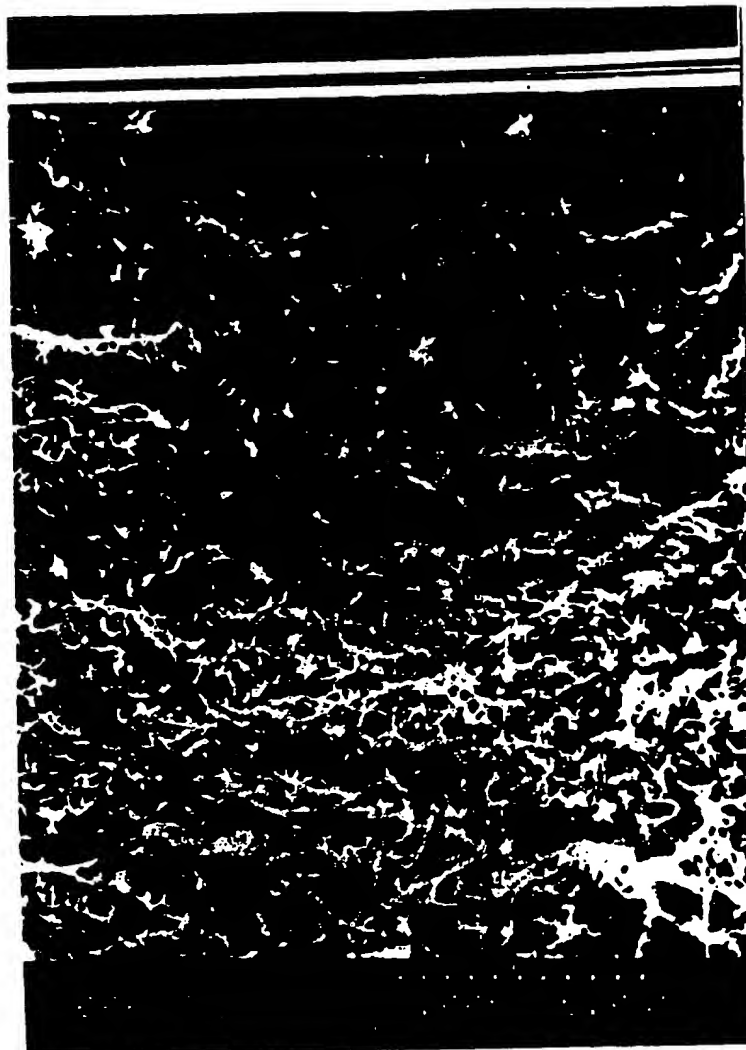
4/0



Magnification
1,5 K

4/11

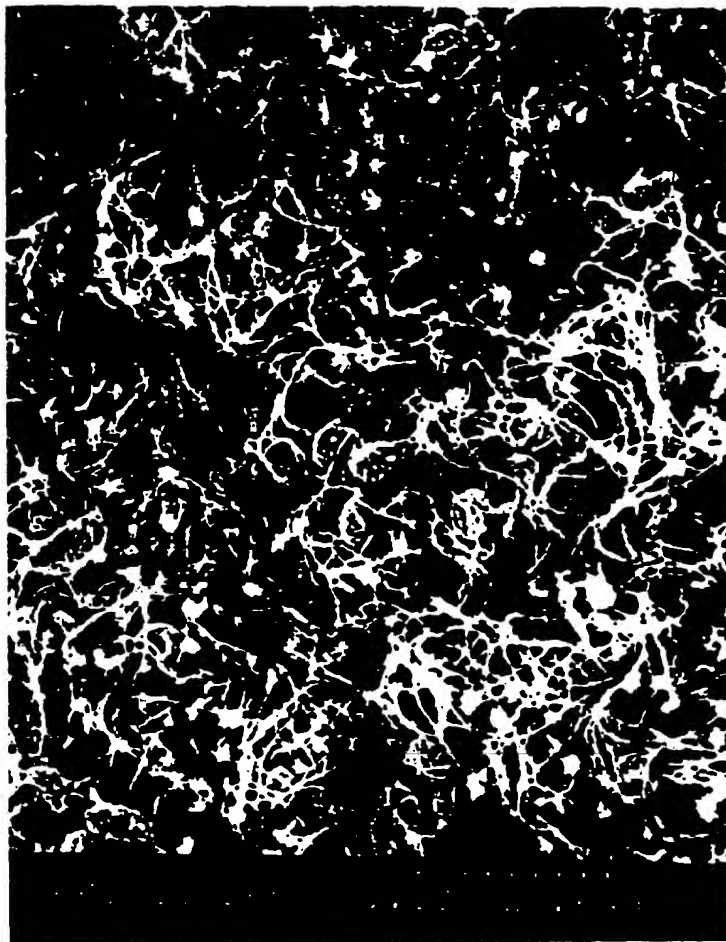
Fig. 2 - continuation



Magnification
5,0 K

5/11

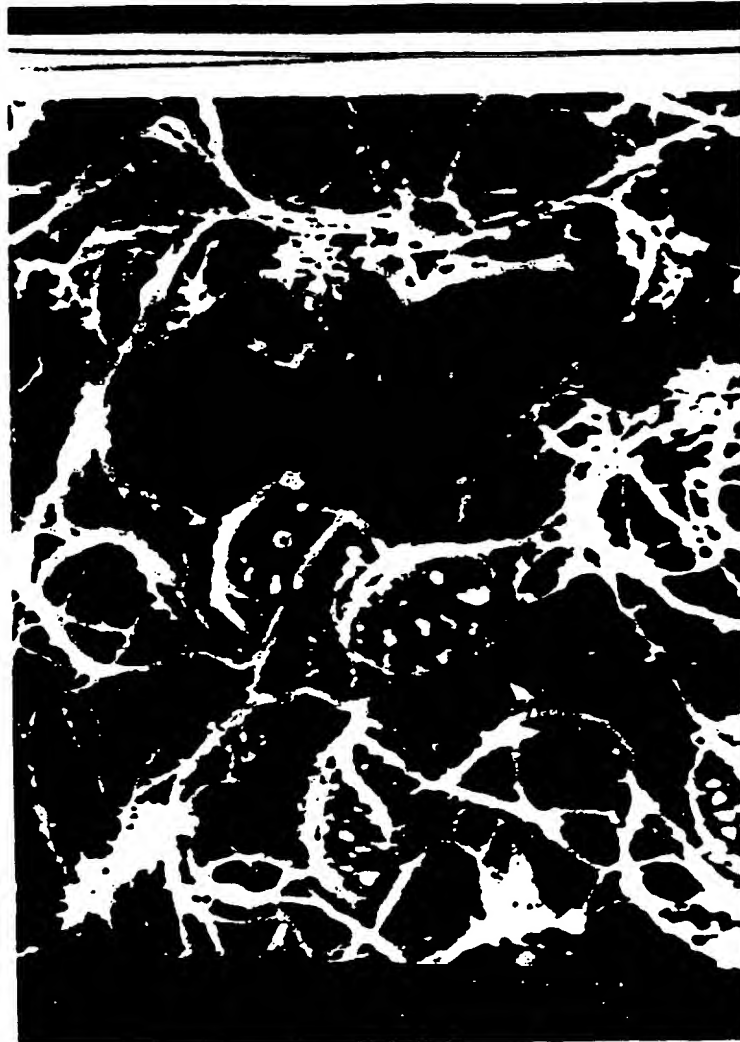
Fig. 3



Magnification
1,5 K

6/11

Fig. 3 - continuation



Magnification
5,0 K

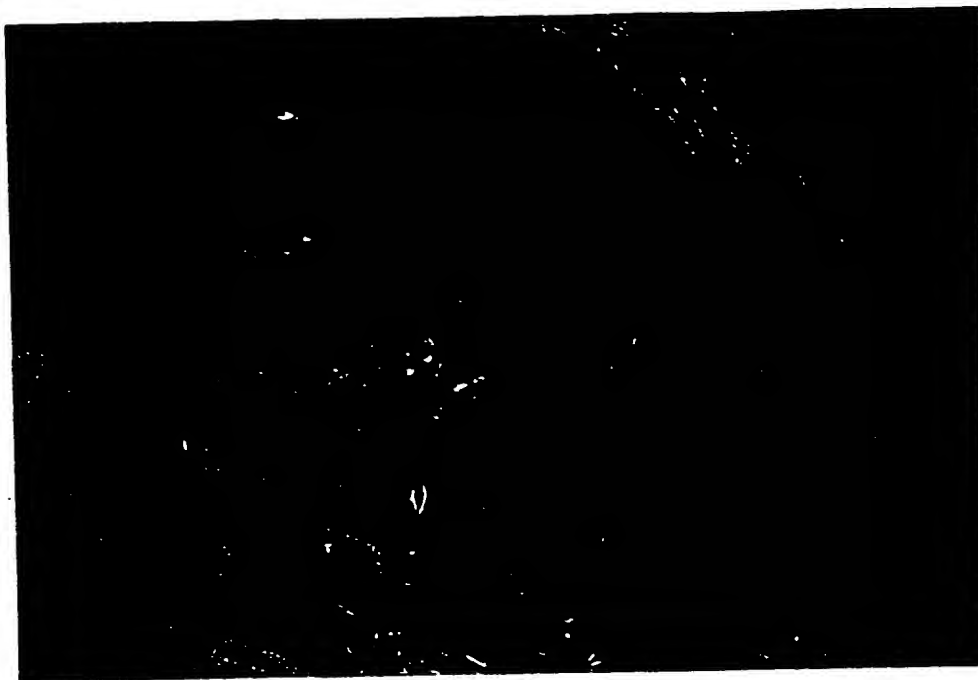
7/11

Fig. 4A

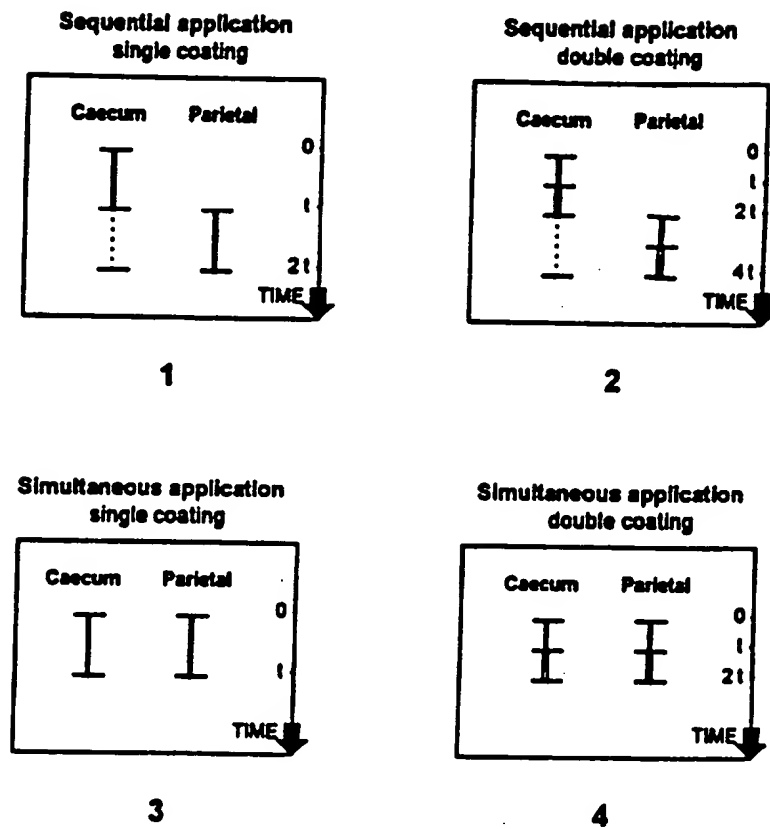


8/11

Fig. 4B



9/11

Fig. 5**Type & Mode of Application****legend**

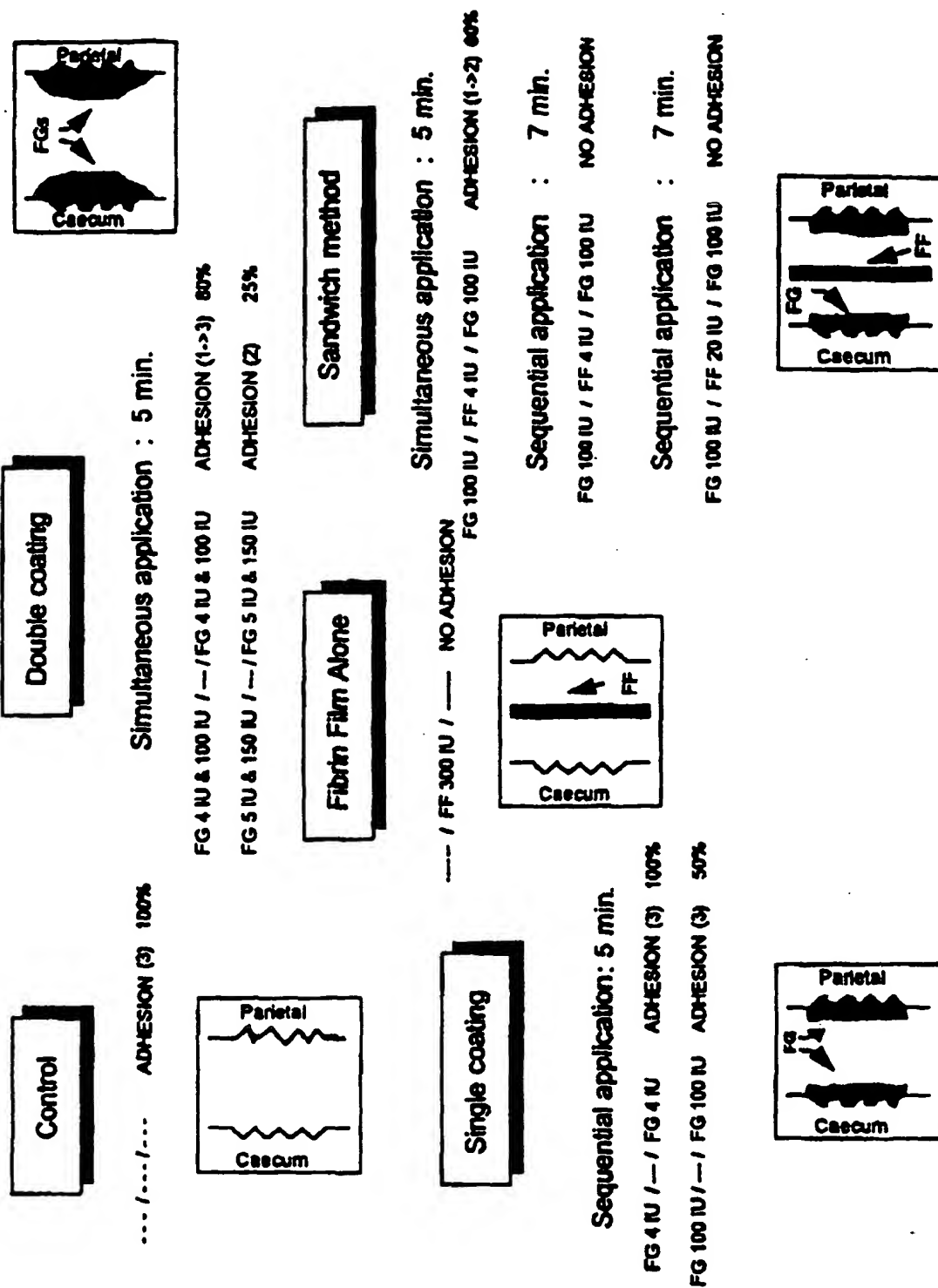
| 1st layer

| 2nd layer

t = application time

10/11

Fig. 6



INTERNATIONAL SEARCH REPORT

International Application No.

PCT/EP 96/00160

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 6 A61L31/00 A61L27/00 C08J5/18

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61L C08J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP,A,0 068 149 (SERAPHARM) 5 January 1983	8,9,13, 25
Y	see claims 1,5; examples 1,6 ---	1-3
Y	EP,A,0 485 210 (MATRIX) 13 May 1992 see page 3, line 35 - line 43; claims 6,7,9 ---	1-3
A	US,A,3 523 807 (GERENDAS M.) 11 August 1970 see example 1 ---	8
A	US,A,4 548 736 (MÜLLER M.F.) 22 October 1985 see column 1, line 56 - line 57; example 1 --- -/--	1,8

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- *a* document member of the same patent family

Date of the actual completion of the international search

17 May 1996

Date of mailing of the international search report

3 0.05.96

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
 Fax (+ 31-70) 340-3016

Authorized officer

Peltre, C

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/EP 96/00160

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A,3 723 244 (BREILLATT J.P.) 27 March 1973 see column 1, line 31 - line 33 -----	8

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 96/00160

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-68149	05-01-83	JP-A- 61178927	11-08-86
		US-A- 4442655	17-04-84
		EP-A,8 0068047	05-01-83
		EP-A,8 0068048	05-01-83
		JP-B- 1018054	03-04-89
		JP-A- 58038216	05-03-83
		JP-B- 1018055	03-04-89
		JP-A- 58038217	05-03-83
		JP-A- 58036545	03-03-83
		JP-B- 61039824	05-09-86
		US-A- 4427650	24-01-84
		US-A- 4427651	24-01-84
EP-A-485210	13-05-92	AU-B- 8702491	14-05-92
		CA-A- 2055121	09-05-92
		JP-A- 5192387	03-08-93
US-A-3523807	11-08-70	NONE	
US-A-4548736	22-10-85	NONE	
US-A-3723244	27-03-73	NONE	

